- From the SDM pipe with a diameter of 89 mm , the cut points of the horizontal and vertical pipes are connected by laser-cut metal parts.
- The open sections of the 89 mm diameter SDM pipes are detailed to prevent rusting caused by water and moisture, shaped with hemispherical injection molds, closed with self-colored plastic plugs and riveted.
- In order to close the open-ended pipes; anchor covers made of double-walled self-colored polyethylene plastic material LLDPE (Linear Low Density Polyethylene) are used.
- Eco double swing; It is formed by using 4 pcs swing side pillars, minimum 2.5 m Ø 89 mm , 1 pcs minimum $3 \mathrm{~m} \emptyset 89 \mathrm{~mm}$ middle pipes and 2 protected polyethylene seat products.
- The flat seat is designed to wrap the user's body and is made of LLDPE (Linear Low Density Polyethylene), a self-colored polyethylene plastic material weighing at least 2.5 kg .
- The swing seat railing is manufactured by LLDPE (Linear Low Density Polyethylene) blow molding manufacturing method from self-colored polyethylene plastic material weighing at least 0.5 kg .
- The chain channels through which the chain must pass are manufactured ready to use on the product.
- The swing chains are at least 6 mm thickness and coated with galvanized 25 micron hot-dip.
- The chains are connected in a double row on the polyethylene protected seat.
- The Assembly Chains are connected by chain locks to the bearing wedges, which are welded together on the swing carrier.
- In order to prevent the chain locks from being easily removed, the bolt is manufactured with an allen head and galvanized coated for corrosion resistance.
- The length of the main chain is 175 cm long, and a 6 mm caliber dipped chain is used.
- The chain channels through which the chain must pass are manufactured ready to use on the product.
- Double Swing chains are manufactured in such a way as to prevent finger jamming of small children and babies.
- The distance between the bottom of the polyethylene swing seat and the ground is a maximum of 40 cm .


| Dimensions | Side Pipe Length | 255 cm |
| :--- | :--- | :--- |
|  | Horizontal Pipe Length | 315 cm |
|  | Swing Seat Width | 44 cm |
|  | Swing Seat Length | 32 cm |
|  | Swing Seat Height | 33 cm |
|  | Minimum Swing Seat Weight | $2,5 \mathrm{~kg}$ |
|  | Minimum Weight of Swing Railing | $0,5 \mathrm{~kg}$ |
|  | Chain Length | 175 cm |
|  | Chain Thickness | 6 mm |

