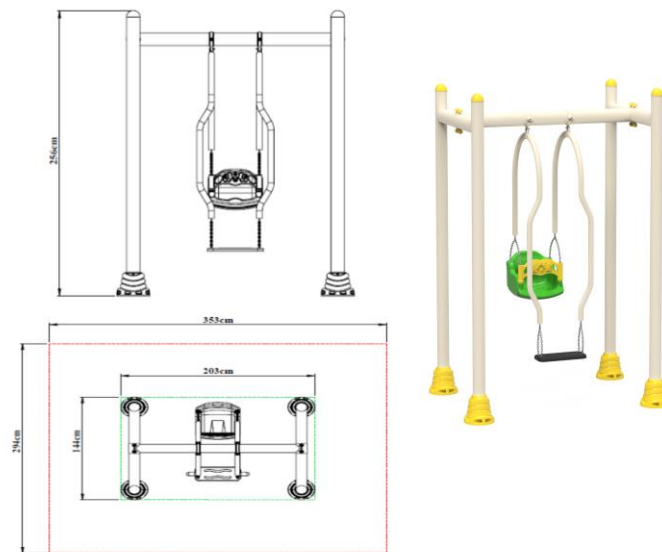


PC-19

Classical Swing For Parent and Child

- From the SDM pipe with a diameter of 114 mm, the cut points of the horizontal and vertical pipes are connected with doetail metal clamps with a wall thickness of at least 3 mm so as to form a right angle to each other.
- The open parts of the 114 mm diameter SDM pipes are detailed to prevent rusting caused by water and moisture, shaped with hemispherical injection molds, closed with self-colored plastic plugs and riveted.
- In order to close the open-ended pipes; anchor covers made of double-walled self-colored polyethylene plastic material LLDPE (Linear Low Density Polyethylene) are used.
- Classic mother and child swing, 4 pcs minimum 2.5 m long 114 mm diameter side pillars pipes and 2 pcs 1 m long and 1 pcs 2 m long 114 mm diameter intermediate pipe, 1 pcs protected polyethylene seat and 1 pcs rubber rocking seat products have been used.
- The flat seat is designed to wrap the user's body and is made of LLDPE (Linear Low Density Polyethylene), a self-colored polyethylene plastic material weighing at least 2.5 kg.
- The swing seat guardrail is manufactured by LLDPE (Linear Low Density Polyethylene) blow molding manufacturing method from self-colored polyethylene plastic material weighing at least 0.5 kg.
- The rubber swing seat, 48x20 cm in size, is made of self-colored rubber material with steel sheet reinforcement inside.
- Every point of the swing seat in contact with the air is covered with a rubber coating that is resistant to friction and corrosion.
- In rubber coatings, high strength is gained under high pressure by using hot vulcanized coating technique and hot pressing or injection method
- The seats are connected to the horizontal pipe with a 40mm diameter twisted pipe by a chain and mounted.
- The swing chains are at least 6 mm thickness and coated with galvanized 25 micron hot-dip.
- The chain channels through which the chain must pass are manufactured ready to use on the product.

- The Assembly Chains are connected by chain locks to the bearing wedges, which are welded together on the swing carrier.
- In order to prevent the chain locks from being easily removed, the bolt is manufactured with an allen head and galvanized coated for corrosion resistance.
- The main chain is a 6 mm caliber dipped chain.
- Double Swing chains are manufactured in such a way as to prevent finger jamming of small children and babies.



Dimensions	Side pipe Length	256 cm
	Horizontal Pipe Length	203 cm
	Classic Swing Seat Width	44 cm
	Classic Swing Seat Length	32 cm
	Classic Swing Seat Height	33 cm
	Minimum Weight of a Classic Swing Seat	2,5 kg
	Minimum Weight of Swing Railing	0,5 kg
	Rubber Swing Seat Width	48 cm
	Rubber Swing Seat Length	20 cm
	Minimum Weight of Rubber Swing Seat	1 kg