## PC-21 Swing For Disabled

- From the SDM pipe with a diameter of 114 mm , the cut points of the horizontal and vertical pipes are connected with doetail metal clamps with a wall thickness of at least 3 mm so that they form a right angle to each other.
- The open parts of the 114 mm diameter SDM pipes are detailed to prevent rusting caused by water and moisture, shaped with hemispherical injection molds, closed and riveted with self-colored plastic plugs.
- In order to close the open-ended pipes; anchor covers made of double-walled self-colored polyethylene plastic material LLDPE (Linear Low Density Polyethylene) are used.
- Swing; It consists of 4 swing side struts, minimum 2.3 m length 114 mm diameter SDM pipe and pipe railings $\varnothing 27 \mathrm{~mm}$ designed platform.
- The platform is manufactured from perforated metal sheet with minimum dimensions of $60 \mathrm{~cm} \times 90 \mathrm{~cm} \times 8 \mathrm{~cm}$ and minimum wall thickness of $1.5 \mathrm{~mm}-2 \mathrm{~mm}$.
- The flat surface designed as to prevent slipping and not to allow water retention.
- In the middle of the platform, in order to prevent the sheet from flexing, support sheets are welded to the lower part.
- The corners of the platform are manufactured in the form of a quarter circle, which wraps the 114 mm pipe.
- The sheets are washed with special chemicals before the coating process and cleaned from oil and dirt that will prevent the coating on them and then coated with priming method.
- The upper surface of the platform . PVC (Plastisol) coating is made by hot-dip method with an anti-static material mixture with a hardness of $-60 \pm 5$ share A, a density of $1 \mathrm{gr} / \mathrm{c} \mathrm{m}^{3}$, minimum $\mathrm{kgf} / \mathrm{cm}^{2}$ breaking strength, $650-700 \%$ breaking elongation, and $100 \mathrm{~m}^{3}$ (max) abrasion
- PVC thickness is produced in such a way that it is at least 2 mm at each point.
- The swing is designed to be used by disabled children.
- Used with a wheelchair.
- Can be placed on the platform with the help of parents.
- After the closing of the lid swinging activity can start.


| Dimensions | Side Pipe Length | 256 cm |
| :--- | :--- | :--- |
|  | 203 cm |  |
|  | Swing Seat Width | 95 cm |
|  | Swing Seat Length | 60 cm |
|  | Swing Seat Height | 95 cm |
|  | Chain Length | 175 cm |
|  | Chain Thickness | 6 mm |

