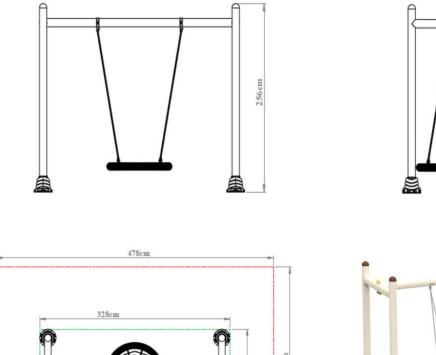
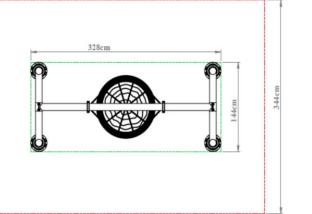
PC-22 Bird Nest Swing

- From the SDM pipe with a diameter of 114 mm, the cut points of the horizontal and vertical pipes are connected with doetail metal clamps with a wall thickness of at least 3 mm so that they form a right angle to each other.
- The open parts of the 114 mm diameter SDM pipes are detailed to prevent rusting caused by water and moisture, shaped with hemispherical injection molds, closed with self-colored plastic plugs and riveted.
- In order to close the open-ended pipes; anchor covers made of double-walled self-colored polyethylene plastic material LLDPE (Linear Low Density Polyethylene) are used.
- The bird's nest swing consists of 4 pieces of SDM pipes with a minimum length of 2.3 m and 114 mm diameter with side pillars pipes, 2 pipes of 1 m in length and 114 mm in diameter, 1 horizontal pipe of 3.2 m in length and 1piece bird's nest swing seat.
- The circle around the bird nest swing seating surface will be manufactured from Ø 42
 SDM pipe in accordance with the appearance in the technical drawing. Hatching knitting will be done inside this circle.
- It will be connected to the carrier horizontal pipe with rope and connection devices.
- The seating surface knitted from rope or plastic materials should have a tight knitting system so that it is protected against hand and foot compression of small children and babies.
- The connection of the ropes is made in such a way that they are also mounted with the help of bolts and terminal blocks.
- The chain channels through which the chain must pass are manufactured ready to use on the product.
- The swing chains are at least 6 mm thickness and coated with galvanized 25 micron hotdip.
- The chains are connected in a double row on the polyethylene protected seat.
- The Chains are connected by chain locks to the bearing wedges, which are welded together on the swing carrier.
- In order to prevent the chain locks from being easily removed, the bolt is manufactured with an allen head and galvanized coated for corrosion resistance.
- The length of the main chain is 175 cm long, and a 6 mm caliber immersion chain is used.
- Double Swing chains are manufactured in such a way as to prevent finger jamming of small children and babies.







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Dimensions	Side Pipe Length	256 cm
	Horizontal Pipe Length	328 cm
	Swing Seat Diameter	Ø 90
	Minimum Swing Seat Weight	14 kg
	Chain Length	175 cm
	Chain Thickness	6 mm