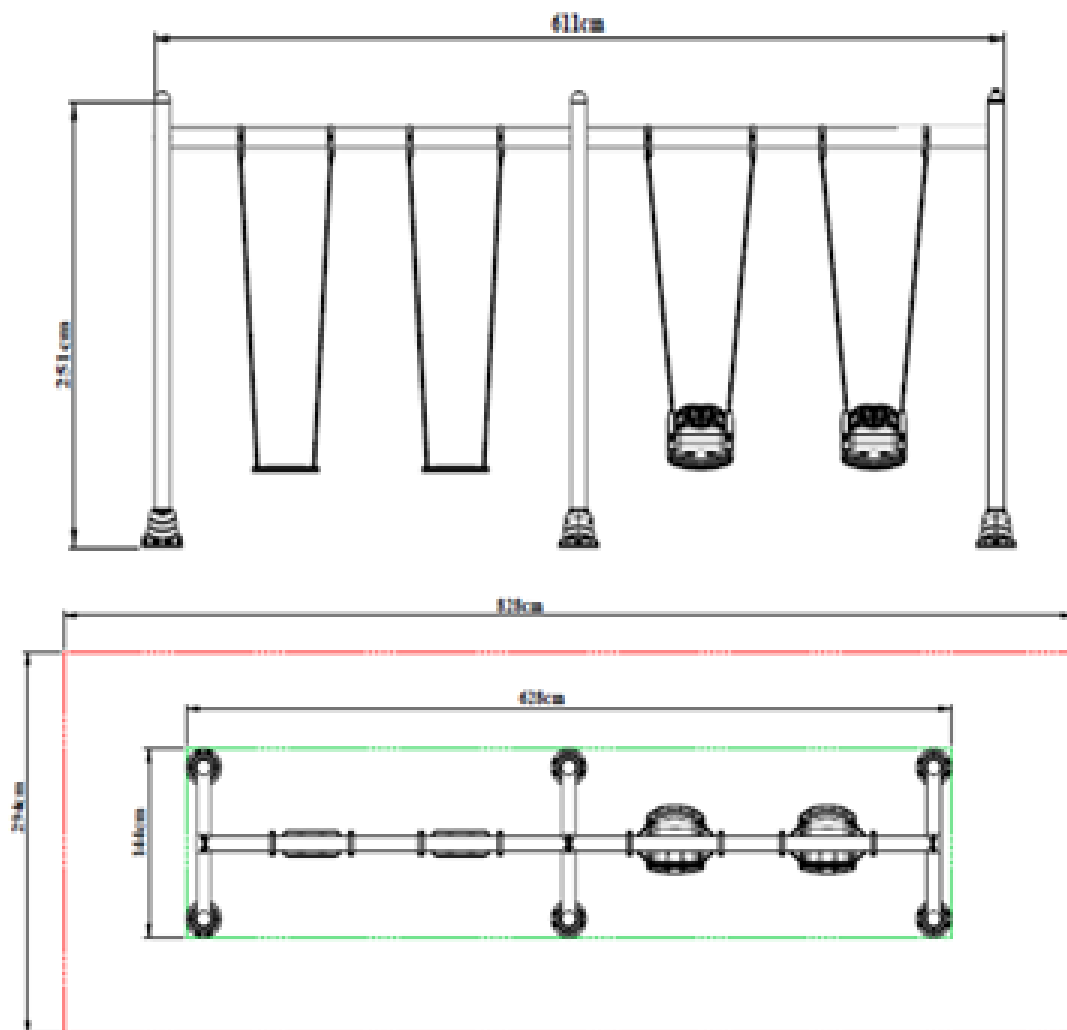


- From the SDM pipe with a diameter of 114 mm, the cut points of the horizontal and vertical pipes are connected with doetail metal clamps with a wall thickness of at least 3 mm so that they form a right angle to each other.
- The open parts of the 114 mm diameter SDM pipes are detailed to prevent rusting caused by water and moisture, shaped with hemispherical injection molds, closed with self-colored plastic plugs and riveted.
- In order to close the open-ended pipes; anchor covers made of double-walled self-colored polyethylene plastic material LLDPE (Linear Low Density Polyethylene) are used.
- Quadruple swing; ; 6 pcs minimum Ø114 and min. 2,5 m side pillars pipes and 2 pieces of Ø114 min. It consists of 6,1 m long horizontal pipes and 3 pieces of 1 m long 114 mm welded pipes in the shape of the letter H.
- 2 pieces of protected polyethylene seat and 2 pieces of rubber seat products are used.
- The flat seat is designed to wrap the user's body and is made of LLDPE (Linear Low Density Polyethylene), a self-colored polyethylene plastic material weighing at least 2.5 kg.
- The swing seat railing is manufactured by LLDPE (Linear Low Density Polyethylene) blow molding manufacturing method from self-colored polyethylene plastic material weighing at least 0.5 kg.
- The rubber swing seat, 48x20 cm size and is made of self-colored rubber material with steel sheet reinforcement inside.
- The swing chains are at least 6 mm thickness and coated with galvanized 25 micron hot-dip.
- The chains are connected by chain locks to the bearing wedges, which are welded together on the swing carrier.
- In order to prevent the chain locks from being easily removed, the bolt is manufactured with an allen head and galvanized coated for corrosion resistance.
- The length of the main chain is 175 cm long, and a 6 mm caliber immersion chain is used.

- Double Swing chains are manufactured in such a way as to prevent finger jamming of small children and babies.



Dimensions	Side Pipe Length	251 cm
	Horizontal Pipe Length	611 cm
	Classic Swing Seat Width	44 cm
	Classic Swing Seat Length	32 cm
	Classic Swing Seat Height	33 cm
	Minimum Weight of a Classic Swing Seat	2,5 kg
	Minimum Weight of Swing Railing	0,5 kg
	Rubber Swing Seat Width	48 cm
	Rubber Swing Seat Length	20 cm
	Rubber Swing Height	29 cm
	Minimum Weight of Rubber Swing Seat	1 kg
	Chain Length	175 cm
	Chain Thickness	6 mm