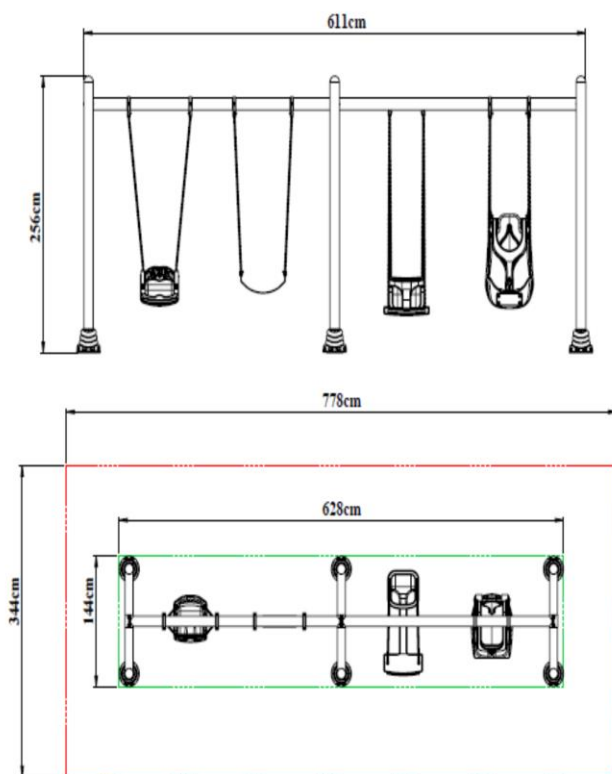


## PC-30

## Quadruple Swing

- From the SDM pipe with a diameter of 114 mm, the cut points of the horizontal and vertical pipes are connected with doetail metal clamps with a wall thickness of at least 3 mm so that they form a right angle to each other.
- The open parts of the 114 mm diameter SDM pipes are detailed to prevent rusting caused by water and moisture, shaped with hemispherical injection molds, closed with self-colored plastic plugs and riveted.
- There are four swings; 6 pieces of minimum Ø114 and min. 2,3 m swing side pillars and 3 pieces of 1 m long 114 mm pipes are mounted to each other in the form of the letter H. And 2 pcs Ø114 min. from 2.4 m horizontal pipes 1 pcs protected polyethylene seat, 1 pcs barrier-free seat, 1 pcs parental swing seat and 1 pcs rubber seat are formed using the products.
- The flat seat is designed to wrap the user's body and is made of LLDPE (Linear Low Density Polyethylene), a self-colored polyethylene plastic material weighing at least 2.5 kg.
- Swing seat railing is manufactured by LLDPE (Linear Low Density Polyethylene) blow molding manufacturing method from self-colored polyethylene plastic material weighing at least 0.5 kg.
- Rubber swing seat, 48x20 cm in size, is made of self-colored rubber material with steel sheet reinforcement inside.
- Every point of the swing seat in contact with the air is covered with a rubber coating that is resistant to friction and corrosion.
- High strength is provided under high pressure by using hot pressing or injection method using hot vulcanized coating technique in coatings.
- The disabled seat is made of LLDPE (Linear Low Density Polyethylene), a self-colored polyethylene plastic material suitable for disabled children.
- Manufactured to include a fall guardrail.
- The chains are connected in a double row on the polyethylene protected seat.
- The for parent and child seat is made of LLDPE (Linear Low Density Polyethylene) self-colored polyethylene plastic material suitable for use by mother and child at the same time.
- Railing and seat are designed and manufactured as one piece.

- The chain channels through which the chain must pass are manufactured ready to use on the product.
- The swing chains are at least 6 mm thickness and coated with galvanized 25 micron hot-dip.
- The chains are connected to the bearing wedges, which are welded together on the swing carrier, by chain locks.
- In order for the chain locks to be easily removed, the bolt is manufactured with an allen head and galvanized coated for corrosion resistance.
- Swing chains are manufactured in such a way as to prevent finger jamming of small children and babies.
- The chain length is 175 cm long and a 6 mm caliber immersion chain is used.



|                   |                                        |        |
|-------------------|----------------------------------------|--------|
| <b>Dimensions</b> | Side Pipe Length                       | 251 cm |
|                   | Horizontal Pipe Length                 | 611 cm |
|                   | Classic Swing Seat Width               | 44 cm  |
|                   | Classic Swing Seat Length              | 32 cm  |
|                   | Classic Swing Seat Height              | 33 cm  |
|                   | Minimum Weight of a Classic Swing Seat | 2,5 kg |
|                   | Minimum Weight of Swing Railing        | 0,5 kg |
|                   | Rubber Swing Seat Width                | 48 cm  |
|                   | Rubber Swing Seat Length               | 20 cm  |
|                   | Rubber Swing Seat Height               | 29 cm  |
|                   | Minimum Weight of Rubber Swing Seat    | 1 kg   |
|                   | Disabled Swing Seat Width              | 59 cm  |
|                   | Disabled Swing Seat Length             | 87 cm  |
|                   | Disabled Swing Seat Depth              | 71 cm  |
|                   | Parent Swing Seat Width                | 55 cm  |
|                   | Parent Swing Seat Size                 | 34 cm  |
|                   | Parent Swing Seat Depth                | 115 cm |
|                   | Chain Length                           | 175 cm |
|                   | Chain Thickness                        | 6 mm   |