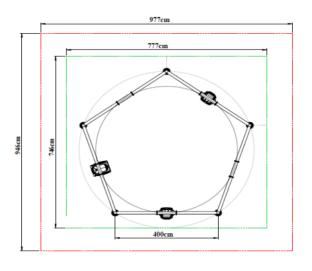
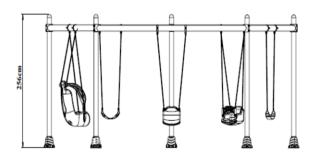
Pentagonal Swing

- From the SDM pipe with a diameter of 114 mm, the cut points of the horizontal and vertical pipes are connected with doetail metal clamps with a wall thickness of at least 3 mm so that they form a right angle to each other.
- The open parts of the 114 mm diameter SDM pipes are detailed to prevent rusting caused by water and moisture, shaped with hemispherical injection molds, closed with self-colored plastic plugs and riveted.
- In order to close the open-ended pipes; anchor covers made of double-walled selfcolored polyethylene plastic material LLDPE (Linear Low Density Polyethylene) are used.
- Pentagonal swing; 5 pieces Ø114 minimum 2.5 m swing side pillars and 5 pieces
 Ø114 mm min. 2. it is manufactured using 2 classic swing seats, 2 rubber seats and 1 barrier-free seat products with 4 m horizontal pipes.
- The flat seat is designed to wrap the user's body and is made of LLDPE (Linear Low Density Polyethylene), a self-colored polyethylene plastic material weighing at least 2.5 kg.
- Swing seat guardrail is manufactured by LLDPE (Linear Low Density Polyethylene) blow molding manufacturing method from self-colored polyethylene plastic material weighing at least 0.5 kg.
- Rubber swing seat, 48x20 cm in size, is made of self-colored rubber material with steel sheet reinforcement inside.
- Every point of the swing seat in contact with the air is covered with a rubber coating that is resistant to friction and corrosion.
- The disabled seat is made of LLDPE (Linear Low Density Polyethylene), a self-colored polyethylene plastic material suitable for disabled children.
- Manufactured to include a fall guardrail.
- The chains are connected in a double row on the polyethylene protected seat.
- The for parent and child seat is made of LLDPE (Linear Low Density Polyethylene) self-colored polyethylene plastic material suitable for use by mother and child at the same time.
- Railing and seat are designed and manufactured as one piece.

- The chain channels through which the chain must pass are manufactured ready to use on the product.
- The swing chains are at least 6 mm thickness and coated with galvanized 25 micron hot-dip.
- The chains are connected to the bearing wedges, which are welded together on the swing carrier, by chain locks.
- In order for the chain locks to be easily removed, the bolt is manufactured with an allen head and galvanized coated for corrosion resistance.
- Swing chains are manufactured in such a way as to prevent finger jamming of small children and babies.
- The chain length is 175 cm long and a 6 mm caliber immersion chain is used.







	Sida Dina Langth	256 cm
Dimensions	Side Pipe Length	
	Horizontal Pipe Length	400 cm
	Classic Swing Seat Width	44 cm
	Classic Swing Seat Length	32 cm
	Classic Swing Seat Height	33 cm
	Minimum Weight of a Classic Swing Seat	2,5 kg
	Minimum Weight of Swing Railing	0,5 kg
	Rubber Swing Seat Width	48 cm
	Rubber Swing Seat Length	20 cm
	Rubber Swing Seat Height	29 cm
	Minimum Weight of Rubber Swing Seat	1 kg
	Disabled Swing Seat Width	59 cm
	Disabled Swing Seat Length	87 cm
	Disabled Swing Seat Depth	71 cm
	Parent Swing Seat Width	55 cm
	Parent Swing Seat Size	34 cm
	Parent Swing Seat Depth	115 cm
	Chain Length	175 cm
	Chain Thickness	6 mm