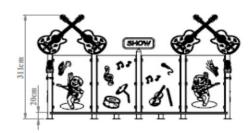
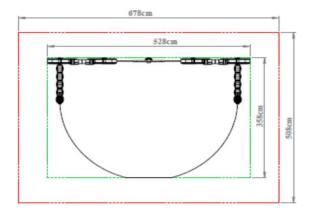
## PC-77 HDPE Stage

- Fence stage; It consists of 7 pieces of Ø114 mm SDM pipes (2 pieces of Ø114 mm pipe on the sheet metal part, foot elevation is made), 1 piece of semi-circular platform, 2 pieces of bugs bunny fence board, 4 pieces of HDPE boards and 7 figures.
- The platform is manufactured from perforated sheet with minimum dimensions of 528 cm x 358 cm x 8 cm and a minimum wall thickness of 1.5 mm-2 mm.
- The surface designed as flat to prevent slipping and not to allow water retention.
- In the middle of the platform, in order to prevent the sheet from flexing, support sheets are welded to the lower part.
- The corners of the platform are made in the form of a quarter circle that wraps the Ø114 mm pipe.
- The sheets are washed with special chemicals before the coating process and cleaned from oil and dirt that will prevent the coating on them and then coated with priming method.
- After the priming process, the upper surface of the platform is hot-dip method with an antistatic material mixture with a hardness of -60 ±5 share A, a density of 1 gr/c m<sup>3</sup>, minimum kgf/cm<sup>2</sup> breaking strength, 650-700% breaking elongation, and 100 m<sup>3</sup> (max) abrasion.
  PVC (Plastisol) coating is made.
- PVC thickness is produced at a minimum of 2 mm at each point.
- Bugs Bunny Fence panels are manufactured from self-colored polyethylene LLDPE (Linear Low Density Polyethylene) material with double walls by rotation molding method.
- Bugs Bunny Fence panels will be fixed to each other with the help of POLYEMIDE-based clamp system with pipes with a diameter of Ø114 mm with dimensions of 93x118 cm.
- HDPE board is obtained by cutting minimum 19 mm HDPE (high density polyethylene) material on CNC router machine in accordance with the desired concept.
- The parts cut on router machines are milled and softened so as not to leave any burrs or sharp corners.
- The dyes used in coloring will be suitable for children's health.
- The figures are used to add visuals to the game groups.
- It is resistant to UV lights and designed in such a way that it does not harm the user.
- HDPE panels will be fixed to each other with the help of POLYEMIDE based clamp system with Ø114 mm diameter pipes.







Dimensions	Platform Length	528 cm
	Platform Diameter	328 cm
	Height	311 cm
	Stage Foot Height	20 cm