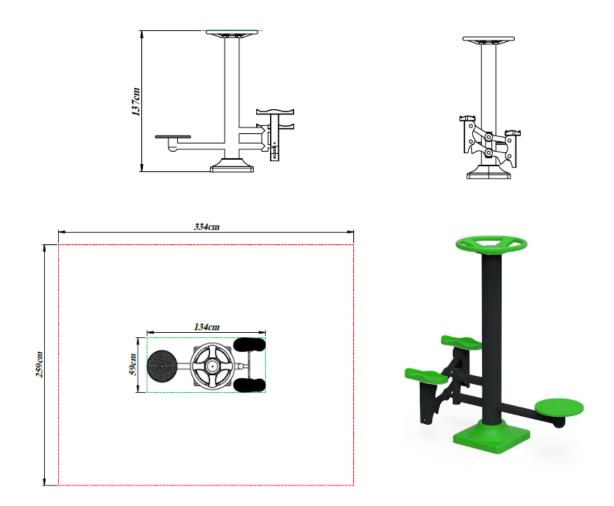
## PF-14 Waist Flip And Stepper

- Carrier pipes are manufactured from pipes with a length of at least Ø 139 mm and a wall thickness of 2.5-3 mm and a length of min 1370 mm.
- Anchor plugs with a diameter of Ø139 mm are used to close open-ended pipes in fitness products.
- Anchor caps are produced from polyethylene plastic material with LLDPE (Linear Low Density Polyetylene) injection method.
- It is resistant to UV rays and is designed not to harm the user.
- It is produced as double-walled and assembled with screwing system.
- The parts connected to the main body are produced with a minimum Ø of 90 mm and a wall thickness of 2.5-3 mm.
- A colored handle made of polyethylene material or a circularly bent handle made of a Ø 33 mm 2.5-3 mm thick pipe is mounted on the main body so that the user can receive support with his hands while working.
- The step play section is assembled and fixed by welding to the play core from 2 pieces of sheet metal with a thickness of 8 mm.
- 2 pieces of Ø 60 mm 40 mm high rubber stopping wedges are used in the movable part.
- Four 6205 2RS two 6006 2RS two 30x55 mm tapered roller bearings are used in the product.
- Stepper tool footrests are made of self-colored plastic material.
- 5 mm thick support sheet is boiled under the footrests.
- The main body flashes are manufactured by laser cutting from ST37 sheet with a thickness of 8 mm and a size of 280x280 mm and are reinforced with flag sheets with a thickness of 5 mm in order to increase their strength.
- In the standing waist operating station, the rotating platforms are manufactured from embossed sheet metal with a thickness of 2.5-3 mm Ø 300 mm in a style that will prevent the user's feet from slipping.
- The circular edge of the rotating platform is reinforced with metal material with a thickness of 2.5-3 mm and a width of 16 mm.



Dimensions	Width	59 cm
	Length	134 cm
	Height	137 cm