## **PM-13**

- The wooden garbage bin is made of painted yellow pine or first-class impregnated yellow pine / spruce material.
- The sharp corners and edges of the wooden elements are rounded to avoid accidents.
- In addition, all wooden materials are planed and sanded, the filler varnish is applied, sanded again and painted.
- The bucket located inside the wooden trash bin is obtained by bending the hair material in accordance with the technical drawing.
- In the design of the bucket bottom, there are holes so that there is no accumulation of liquid in it.
- The bucket cover is manufactured in such a way that it can be easily opened and closed by hand.
- There are holes on the bucket lid so that no puddles form.
- There is an extinguishing section to prevent flammable substances from entering the bucket.
- In order to remove the oil and rust on the metal and make it ready for painting, after the work on the metal parts is completed, the firing process is carried out.
- In addition, the metal parts washed with phosphate in the phosphating boiler are rinsed with clear water, then left to rest for 10-15 minutes and then the surface of the metal is cleaned.
- After the firing process, the metal components are coated with electrostatic powder paint and the painting process is completed by baking at 180-200 degrees.

