

## **PM-31**

- The product is made of water-based painted yellow pine or first-class preserved yellow pine / spruce material.
- Natural wood materials are subjected to preservation by vacuum pressure method with a solution containing chromium, copper and arsenic-free Tanalith-e substance, which does not affect human health.
- In addition, all wooden materials are planed and sanded, the filler varnish is applied, sanded again and painted.
- Before the wood is subjected to preservation, its knots and resin ducts are burned.
- The double bench carrier legs can be manufactured as casting legs, pipe bending legs or laser cutting.
- Double Bench legs; SDM pipe can be made by special designed bending method or by forming sheet material by laser cutting and combining it with under-gas welding method, as well as casting foot models in suitable form can be used.
- There are 2 metal carrier legs in the package.
- The metal legs and bench boards will be connected to each other with galvanized bolts.
- In order to remove the oil and rust on the metal and make it ready for painting, after the work on the metal parts is completed, it carried out to the firing process.
- In addition, the metal parts washed with phosphate in the phosphating boiler are rinsed with clear water, then left to rest for 10-15 minutes and then the surface of the metal is cleaned.
- After the baking process, the components are coated with electrostatic powder paint and the painting process is completed by baking at 180-200 degrees.

