## PR-12

- Tunnel-shaped game element with climbing rope; min. Braided ropes are mounted on Ø 60 SDM pipe with 2 mm wall thickness with clamp system.
- It was obtained by combining 4 tunnel-shaped climbing and 1 HDPE ground.
- HDPE floor; It is obtained by cutting a minimum of 19 mm HDPE (high density polyethylene) material in a CNC router machine in accordance with the desired concept.
- The parts cut in router machines are milled and softened in a way that does not leave any burrs or sharp corners.
- The height of the game element from the ground is 212 cm .
- The pipes are coated with polyester-based electrostatic powder paint and are baked in a $200^{\circ} \mathrm{C}$ oven for 20 minutes.
- The connection points of the pipes with the concrete floor are joined by the sheet flange welding method.
- Steel structure rope is used for tunnel climbing.
- Braided rope is at least Ø16 mm in diameter.
- Each rope consists of 6 steel rope helixes, consisting of 7 steel yarns, around the center made of polyamide raw material fiber.
- Steel core rope consists of 42 reinforced steel ropes in total.
- It does not contain toxic substances in its content and paint.
- The outside of the rope is knitted with polyamide threads.
- Steel wires are manufactured in such a way that they remain in the center of the polyamide ropes so that they do not touch the user.


