## PT-125



PRODUCT TREE

| Mushroom Roof | 1 | Piece |
| :---: | :---: | :---: |
| H:100 Double Slides | 2 | Piece |
| H:200 Spiral Slide | 2 | Piece |
| Spiral Slide Entry | 2 | Piece |
| Bugs Bunny Slide Entry | 3 | Piece |
| Window Panel | 2 | Piece |
| Bench Figured Panel | 2 | Piece |
| Jungle Panel | 2 | Piece |
| Cat Panel With Bell Jar | 2 | Piece |
| Bugs Bunny Figure | 2 | Piece |
| Palm Figure | 2 | Piece |
| H:250 Spiral Tube Slide With Transparent Tube | 1 | Piece |
| 116*116 Square Platform | 5 | Piece |
| 60*90 Spiral Extension Platform | 2 | Piece |
| H:50 Stairs From Tower to Tower | 2 | Piece |
| H:100 Stairs From Ground to Tower | 1 | Piece |
| Ø114 Hat Plug | 10 | Piece |
| O114 Anchorage Cover | 18 | Set |
| Screw Hiding | 30 | Piece |
| Ø114 Plastic Clamp with straight connection part | 64 | Piece |
| H:50 Tower to Tower Stair Railing | 2 | Set |
| H:100 Ground to Tower Stair Railing | 1 | Set |
| H:50 Inner Stairs | 1 | Piece |
| H:100 Tower to Tower Stairs | 1 | Piece |
| H:100 Tower to Tower Stair Railing | 1 | Set |
| Spiral Slide Metal Railing | 2 | Set |
| 225 cm Tower Pipe | 2 | Piece |
| 335 cm Tower Pipe | 8 | Piece |
| 435 cm Tower Pipe | 4 | Piece |
| 285 cm Tower Pipe | 4 | Piece |
| 230 cm Spiral Inner Pipe | 2 | Piece |
| O27 Panel Inner Pipe | 17 | Piece |

## TECHNICAL DRAWING



## Load-bearing Construction

- Tower, slide, roof, ladder, railing, etc. The main columns that will carry the playgroup elements are manufactured from industrial pipes with a diameter of 114 mm and a wall thickness of min. 2 mm .
- The open top parts of the 114 mm diameter industrial pipes are closed and riveted with self- colored plastic pipe plugs shaped with injection molds in the form of a hemisphere with a wall thickness of 4-6 mm, detailed to prevent corrosion caused by water and moisture.


## Polyethylene Products

- The raw material of polyethylene materials to be used in playgrounds is low density linearpolyethylene.
- Original raw materials that do not contain any chemicals that may harm children's healthand that have EN 1176-1.3 certificate are used.
- In order to prevent electrification, an anti-static agent is added to the polyethylene.
- There is no zinc in the paints used in the polyethylene raw material and the light sensitivityis between 6-8 scales.
- In polyethylene materials, the thickness is at least 5 mm in areas where there is friction andpressure.


## Electrostatic Paint

- After all metal parts are manufactured, they are immersed in an iron phosphate bath with $1 \%$ concentration at 50 degrees for 15 minutes after rinsing in the dust and degreasing bath with $5 \%$ concentration at 70 degrees for 10 minutes.
- Afterward, it is rinsed with clean water again and drying processes are carried out.
- Before the static paint process, sanding is applied in a way to prevent rusting, which may becaused by dust and particles that can settle on the metal parts as a result of air circulation during the drying phase during the resting period.
- After this stage, the material is covered with polyester-based powder paint with a thickness of $60-80$ microns, which prevents heating (color fading) in the sun, and then it is heated in an oven at a temperature of at least 200-220 degrees for 10 minutes, and the painting process iscompleted.


## Pipes

- Tower pipes; It is manufactured from SDM pipe with a height of $225 \mathrm{~cm}, 285 \mathrm{~cm}, 335$ cm and 435 cm , a diameter of 114 mm , and a wall thickness of min. 2 mm .
- The tower pipes are produced in one piece and perfectly, from horizontal and vertical pipes in length cut according to the determined heights, with a minimum of 2250 mm .
- Pipes with seam marks on the surface are not used in production.
- Adding the length of the pipes, welding, etc. is not extended by the procedure.
- In order to prevent water, moisture, and foreign matter from entering the upper parts of these pipes, colored plastic pipe plugs produced by the injection method are fixed and closed to the pipes with a riveting system.
- The connection points of the pipes with the concrete floor are joined by the sheet metal flange welding method with the size of $20 * 20 * 6 \mathrm{~mm}$.
- Connection of the Tower Pipes with the platform the half-moon-shaped ears welded according to the platform size, produced from 6 mm wall thickness, are welded to the pipes and these ears are connected to the platform with the screwing system by means of galvanized bolts and nuts.
- A polyester-based electrostatic powder paint coating process is performed and it is baked in a $200^{\circ} \mathrm{C}$ oven for 20 minutes.
- Tower pipes are closed with anchor caps produced by injection after assembly.
- 100 cm high, $\emptyset 27$ elektrostatic panel inner pipe is used.



## 116x116 Square Platform

- The platform is manufactured from perforated sheet metal with a minimum size of 116 cm x $116 \mathrm{~cm} \times 8 \mathrm{~cm}$ and a minimum wall thickness of $1.5 \mathrm{~mm}-2 \mathrm{~mm}$.
- Straight designed surface; It is designed to prevent slipping and not allow water retention.
- In the middle of the platform, support sheets are welded to the lower part in order to prevent the sheet from flexing.
- The corners of the platform are manufactured in the form of a quarter circle, enclosing the 114 mm pipe.
- Before the coating process, the sheets are washed with special chemicals, cleared of oil and dirt that will prevent the coating on them, and then coated with the priming method.
- After the priming process, the upper surface of the platform is hot-dip method with an antistatic material mixture with a hardness of $-60 \pm 5$ share A , a density of $1 \mathrm{gr} / \mathrm{cm} 3$, minimum $\mathrm{kgf} / \mathrm{cm}^{2}$ breaking strength, $650-700 \%$ breaking elongation, and $100 \mathrm{~m}^{3}$ (max) abrasion. PVC (Plastisol) coating is made.
- PVC thickness is produced at a minimum of 2 mm at each point.
- The platform is attached to the square platform by screwing and its assembly is provided.


| Dimensions | Platform Dimensions | $116 * 116$ |
| :---: | :--- | :--- |
|  | Sheet Thickness | $2 \mathrm{~mm}-8 \mathrm{~cm}$ |

## 60x90 Spiral Extension Platform

- The platform is manufactured from perforated sheet metal with a minimum dimension of $60 \mathrm{~cm} \times 90 \mathrm{~cm} \times 8 \mathrm{~cm}$ and a minimum wall thickness of $1.5 \mathrm{~mm}-2 \mathrm{~mm}$.
- Straight designed surface; It is designed to prevent slipping and not allow water retention.
- In the middle of the platform, support sheets are welded to the lower part in order to prevent the sheet from flexing.
- The corners of the platform are manufactured in the form of a quarter circle, enclosing the 114 mm pipe.
- Before the coating process, the sheets are washed with special chemicals, cleared of oil and dirt that will prevent the coating on them, and then coated with the priming method.
- After the priming process, the upper surface of the platform is hot-dip method with an antistatic material mixture with a hardness of $-60 \pm 5$ share A , a density of $1 \mathrm{gr} / \mathrm{cm} 3$, minimum $\mathrm{kgf} / \mathrm{cm}^{2}$ breaking strength, 650-700\% breaking elongation, and $100 \mathrm{~m}^{3}$ (max) abrasion. PVC (Plastisol) coating is made.
- PVC thickness is produced at a minimum of 2 mm at each point.
- The platform is attached to the square platform by screwing and its assembly is provided.


| Dimensions | Platform Dimensions | $60 * 90 \mathrm{~cm}$ |
| :---: | :--- | :--- |
| Features | Sheet Thickness | $2 \mathrm{~mm}-8 \mathrm{~cm}$ |
|  | Plastisol Coated Platform |  |

## H:50 Tower To Tower Stair Railing

- The edges of the stair railing are made of a maximum of 32 mm pipes, and the railingsare made of a minimum of 21 mm pipes.
- The distance between the handrails on the stair railing from the platform to the platformis a minimum of $\emptyset 88 \mathrm{~mm}$.
- Stair railings are painted with polyester-based electrostatic powder paint.



## H: 100 Cm Ground to Tower Stair Railing

- The edges of the stair railing are made of a maximum of 32 mm pipes, and the railings are made of a minimum of 21 mm pipes.
- The distance between the handrails on the stair railing from the platform to the platform is a minimum of 88 mm .
- Stair railings are painted with polyester-based electrostatic powder paint.


| Dimensions | Outer Frame Tube | Ø 32 mm |
| :---: | :---: | :---: |
|  | Frame Inner Tube | Ø 21 mm |
|  | Minimum Distance Between Railings | 88 mm |

## H:100 Tower To Tower Stairs Railing

- The edges of the stair railing are made of a maximum of 32 mm pipes, and the railings are made of a minimum of 21 mm pipes.
- The distance between the handrails on the stair railing from the platform to the platform is a minimum of 88 mm .
- Stair railings are painted with polyester-based electrostatic powder paint.



## Dimensions

Outer Frame Tube
Ø $32 \times 2 \mathrm{~mm}$
Frame Inner Tube

## Spiral Slide Metal Railing

- The edges of the stair railing are produced from a maximum of 32 mm pipe, and the railings are produced from a minimum of 21 mm pipes.
- Stair railings are painted with polyester-based electrostatic powder paint.
- The slide entrance railing is produced as a single piece of metal.
- The slide entry guardrail is connected to the carrier pole with the help of polyamide clamps with Ø27 mm pipes from the top.
- It is mounted on the platform with the help of galvanized bolts and nuts from the bottom.



## Outer Frame Tube <br> Ø 32 mm <br> Dimensions <br> Frame Inner Tube <br> Ø 21 mm <br> Minimum Distance Between Railings <br> 88 mm

## H:50 Tower To Tower Stairs

- Stairs are manufactured in one piece, with a minimum of 3 steps, from the tower to the platform, with a height difference of 50 cm .
- The step height of the stairs is produced with a minimum of 130 mm and a maximum of 200 mm .
- The steps are manufactured from dkp sheet with a minimum wall thickness of $1.5 \mathrm{~mm}-2 \mathrm{~mm}$.
- There will be no sharp or sharp edges, corners, or points on the stairs, and no shapes that may cause injury will be used in any way whatsoever.
- Unlike the ladder from the ground to the tower, it is mounted on both sides to be screwed to two platforms.
- Stair treads are mixed $-60 \pm 5$ share A hardness, $1 \mathrm{gr} / \mathrm{cm}^{3}$ density, minimum $\mathrm{kgf} / \mathrm{cm}^{2}$ breaking strength, $650-700 \%$ breaking elongation and $100 \mathrm{~m}^{3}$ (max) wear feature, anti-static material mixed with PVC (Plastisol) method by hot dipping method.) will be covered. PVC thickness is at least 2 mm at each point.


| Dimensions | Platform Height | 50 cm |
| :---: | :--- | :--- |
| Features | Sheet Thickness | $2 \mathrm{~mm}-1,5 \mathrm{~mm}$ |

## H: 100 Cm Ground to Tower Stairs

- Stairs are manufactured in one piece with a minimum of 5 steps, with a height difference of 100 cm from the ground to the platform.
- The step height of the stairs is produced with a minimum of 130 mm and a maximum of 200 mm .
- The steps are manufactured from dkp sheet with a minimum wall thickness of $1.5 \mathrm{~mm}-2 \mathrm{~mm}$.
- There will be no sharp or sharp edges, corners, or points on the stairs, and no shapes that may cause injury will be used in anyway whatsoever.
- Stair treads are mixed $-60 \pm 5$ share A hardness, $1 \mathrm{gr} / \mathrm{cm}^{3}$ density, minimum $\mathrm{kgf} / \mathrm{cm}^{2}$ breaking strength, $650-700 \%$ breaking elongation and $100 \mathrm{~m}^{3}$ (max) wear feature, anti-static material mixed with PVC (Plastisol) method by hot dipping method.) will be covered. PVC thickness is at least 2 mm at each point.


| Dimensions | Platform Height | 100 cm |
| :---: | :--- | :--- |
| Features | Sheet Thickness | $2 \mathrm{~mm}-1,5 \mathrm{~mm}$ |

## H:50 Inner Stairs

- The stairs is manufactured in such a way that it can reach 50 cm elevation difference from the tower to the platform.
- Ladders are manufactured from 27 mm pipe by bending the outer part and welding the pipe that will come to the 3 straight step parts to each other.
- It will be fixed to the 114 mm pipes by screwing to the platform from the ears on the lower part by attaching the vertical mouth and clamp.
- Stairs will be painted with polyester-based electrostatic powder paint after the welding process is completed.



## Dimensions

## H:100 Tower To Tower Stairs

- Stairs are manufactured in one piece, with a minimum of 5 steps, from the tower to the platform, with a height difference of 100 cm .
- The step height of the stairs is produced with a minimum of 130 mm and a maximum of 200 mm .
- The steps are manufactured from dkp sheet with a minimum wall thickness of $1.5 \mathrm{~mm}-2 \mathrm{~mm}$.
- There will be no sharp or sharp edges, corners, or points on the stairs, and no shapes that may cause injury will be used in any way whatsoever.
- Unlike the ladder from the ground to the tower, it is mounted on both sides to be screwed to two platforms.
- Stair treads are mixed $-60 \pm 5$ share A hardness, $1 \mathrm{gr} / \mathrm{cm}^{3}$ density, minimum $\mathrm{kgf} / \mathrm{cm}^{2}$ breaking strength, $650-700 \%$ breaking elongation and $100 \mathrm{~m}^{3}$ (max) wear feature, anti-static material mixed with PVC (Plastisol) method by hot dipping method.) will be covered. PVC thickness is at least 2 mm at each point.


| Dimensions | Platform Height | 100 cm |
| :---: | :--- | :--- |
|  | Sheet Thickness | $2 \mathrm{~mm}-1,5 \mathrm{~mm}$ |

## Spiral Slide Entrance

- It is manufactured from self-colored polyethylene plastic material as a one-piece and doublewalled by rotation molding method with low density (LLDPE Linear Low-Density Polyethylene) designed to prevent falling into the slide entrances.
- In order for the product surface to be smooth; It is produced by sandblasting the surface of the mold made of aluminum or its equivalent material and undergoing a Teflon coating process for surface brightness.


| Dimensions | Length | 58 cm |
| :---: | :--- | :--- |
|  | Width | 92 cm |
|  | Input Width | 46 cm |
|  | Min. Weight | 8 kg |
|  | Raw material | LLDPE |

## Window Panel

- Window panel are manufactured from self-colored polyethylene LLDPE (Linear Low- Density Polyethylene) material as double-walled by rotation molding method.
- The fence panels are fixed to the main construction with the help of a polyamidebased clamp system with galvanized pipes of $90 \times 110 \mathrm{~cm}$ dimensions, 27 mm diameter from the top.
- The dyestuffs used in coloring are suitable for child health.


| Dimensions | Height | 110 cm |
| :--- | :--- | :--- |
|  | Width | 88 cm |
|  | Panel thickness | 7 cm |
|  | Min Weight | 8 kg |
|  | Raw material | LLDPE |

## Jungle Panel

- Jungle panel are manufactured from self-colored polyethylene LLDPE (Linear Low- Density Polyethylene) material as double-walled by rotation molding method.
- The fence panels are fixed to the main construction with the help of a polyamidebased clamp system with pipes of $90 \times 110 \mathrm{~cm}$ dimensions, 27 mm diameter from the top.
- The dyestuffs used in coloring are suitable for child health.


| Dimensions | Height | 170 cm |
| :---: | :--- | :--- |
|  | Width | 93 cm |
|  | Panel thickness | 12 cm |
|  | Min Weight | 12 kg |
|  | Raw material | LLDPE |

## Cat Panel With Bell Jar

- Cat panel with bell jar are manufactured from self-colored polyethylene LLDPE (Linear Low- Density Polyethylene) material as double-walled by rotation molding method.
- The fence panels are fixed to the main construction with the help of a polyamidebased clamp system with pipes of $90 \times 110 \mathrm{~cm}$ dimensions, 27 mm diameter from the top.
- The dyestuffs used in coloring are suitable for child


| Dimensions | Height | 159 cm |
| :---: | :--- | :--- |
|  | Width | 94 cm |
|  | Panel thickness | 33 cm |
|  | Min Weight | 14 kg |
|  | Raw material | LLDPE |

## Bugs Bunny Slide Entry

- Bugs Bunny Slide Entry are manufactured from self-colored polyethylene LLDPE (Linear Low- Density Polyethylene) material as double-walled by rotation molding method.
- The fence panels are fixed to the main construction with the help of a polyamide-based clamp system with pipes of $90 \times 110 \mathrm{~cm}$ dimensions, 27 mm diameter from the top.
- The dyestuffs used in coloring are suitable for child



| Dimensions | Height | 67 cm |
| :---: | :--- | :--- |
|  | Width | 93 cm |
|  | Panel thickness | 33 cm |
|  | Min Weight | $4,5 \mathrm{~kg}$ |
|  | Raw material | LLDPE |

## Bench Figured Panel

- Bench Figured panel are manufactured from self-colored polyethylene LLDPE (Linear Low- Density Polyethylene) material as double-walled by rotation molding method.
- The fence panels are fixed to the main construction with the help of a polyamide-based clamp system with pipes of $90 \times 110 \mathrm{~cm}$ dimensions, 27 mm diameter from the top.
- The dyestuffs used in coloring are suitable for child


| Dimensions | Height | 81 cm |
| :---: | :--- | :--- |
|  | Width | 94 cm |
|  | Panel thickness | 29 cm |
|  | Min Weight | 9 kg |
|  | Raw material | LLDPE |

## H:100 Double Slide

- LLDPE (Linear Low-Density Polyethylene) made of self-colored polyethylene plastic material, which is designed to slide from a 100 cm high platform is produced in a single piece and doublewalled form with a minimum weight of 40 kg .
- It is manufactured in such a way that the inner height dimension of the side protective corners of the slide is 25 cm , the width of the sliding surface is 42 cm , and the slope is $25-30$ degrees.
- A flat slide entrance panel is used to ensure safety at the slide entrance.
- In order for the product surface to be smooth; Sandblasting is applied to the surface of the mold made of aluminum or its equivalent material, and it is produced by passing the Teflon coating process for surface brightness.
- The slide is fixed to the ground with a metal apparatus from the anchorage point at the bottom of the slide's exit point.


| Dimensions | Platform Height | 100 cm |
| :---: | :--- | :--- |
|  | Side Wall Length | 25 cm |
|  | Slide Inner Width | 42 cm |
| Features | Slide Length | 190 cm |
|  | Raw material | LLDPE |
|  | Min. Slide Weight | 40 kg |

## H:200 Spiral Slide

- It is produced from a single piece of polyethylene plastic material with a low-density LLDPE (Linear Low-Density Polyethylene) rotation molding method, which is spirally molded from a $200 \pm 10 \mathrm{~cm}$ high platform to a minimum Ø114 mm profile pipe in its center, in a self-colored form.
- It is manufactured in such a way that the inside height measure of the side protective corners of the slide is 17 cm , the width of the sliding surface is 40 cm , and the slope is $25-30$ degrees.
- In order to ensure safety, metal spiral guardrails are used on both sides of the slide entrance, and a polyethylene entrance barrier with a minimum weight of 8 kg is used on the upper part.
- A $20 * 20 * 5 \mathrm{~mm}$ diameter flange is welded to the middle part of the slide, and it is fixed to the floor with an SDM pipe with a diameter of 114 mm , a length of 230 cm .


| Dimensions | Platform Height | 200 cm |
| :---: | :--- | :--- |
|  | Side Wall Length | 17 cm |
|  | Slide Inner Width | 40 cm |
| Features | Slide Length | 234 cm |
|  | Raw material | LLDPE |
|  | min. Slide Weight | 50 kg |

## H:250 Spiral Slide With Transparent Tube

- H:250 spiral tube slide is designed to slide from the platform with a height of 250 cm ; It consists of 11 pieces, including 1 pcs tube inlet, 3 pcs 90 degree tube, 1 pcs 90 degree transparent tube, 1 pcs 60 cm transparent tube, 1 pcs 80 cm figured tube, 1 pcs 100 cm tube and 1 figured tube outlet, and 2 pcs metal pipes for support. It is manufactured from polyethylene plastic material LLDPE (Linear Low Density Polyetylene) by rotation molding method and self-colored.
- The product produced as disassembled; It is made a whole by assembling the given tube parts to each other according to the given angles.
- The slide is fixed to the ground with a metal apparatus from the anchorage point at the bottom of the slide's exit point.
- In order for the product surface to be smooth; Sandblasting is applied to the surface of the mold made of aluminum or its equivalent material, and it is produced by passing the Teflon coating process for surface brightness.


| Dimensions | Platform Height | 250 cm |
| :---: | :--- | :--- |
|  | Tube Length | 364 cm |
|  | Panel Entry Diameter | 75 cm |
| Features | Raw material | LLDPE |
|  | min. Slide Weight | 158 kg |

## Tube Slide Entry

- It is manufactured from self-colored polyethylene plastic material as a one-piece and double-walled by rotation molding method with low density (LLDPE Linear Low-Density Polyethylene) designed to prevent falling into the slide entrances.
- Plastic clamps and vertical mouth connection apparatuses are attached to the 27 mm inner pipe ends attached to the slides, and the 114 mm tower is fixed to the pipes and screwed from the parts of the panels that sit on the platform.
- In order for the product surface to be smooth; It is produced by sandblasting the surface of the mold made of aluminum or its equivalent material and undergoing a Teflon coating process for surface brightness.


| Dimensions | Length | 122 cm |
| :---: | :--- | :--- |
|  | Width | 96 cm |
|  | Input Width | 75 cm |
| Features | Min. Weight | 9 kg |
|  | Raw material | LLDPE |

## $90^{\circ}$ Tube

- The $90^{\circ}$ tubes that make up the tube slides are manufactured from self-colored polyethylene plastic material, LLDPE (Linear Low Density Polyetylene) by rotation molding method as a single piece, providing an inclination of 90 degrees.
- Installation of the product is provided by screwing method.
- In order for the product surface to be smooth; Sandblasting is applied to the surface of the mold made of aluminum or its equivalent material, and it is produced by passing the Teflon coating process for surface brightness.


| Dimensions | Tube Angle | 105 cm |
| :---: | :--- | :--- |
|  | Tube Diameter | 87 cm |
| Features | Minimum Weight | 19 kg |
|  | Raw materials | LLDPE |

## $90^{\circ}$ Transparent Tube

- The $90^{\circ}$ transparent tubes forming the tube slides will be made of 6 mm thick transparent acrylic plexiglass material.
- Installation of the product is provided by screwing method.


| Dimensions | Tube Angle | 110 cm |
| :---: | :--- | :--- |
|  | Tube Diameter | 87 cm |
| Features | Minimum Weight | $15 \pm 5 \mathrm{~kg}$ |
|  | Raw materials | Plexiglass |

## 60 Cm Transparent Tube

- The 60 cm transparent tubes that make up the tube slides will be made of 6 mm thick transparent acrylic plexiglass material.
- Installation of the product is provided by screwing method.


| Dimensions | Tube Length | 60 cm |
| :---: | :--- | :--- |
|  | Tube Diameter | 87 cm |
| Features | Minimum Weight | 14 kg |
|  | Raw materials | Plexiglass |

## Figured 80 Cm Tube

- 80 cm figured tubes forming tube slides are manufactured as a single piece from self-colored polyethylene plastic material, LLDPE (Linear Low Density Polyetylene) rotation molding method.
- Installation of the product is provided by screwing method.
- In order for the product surface to be smooth; Sandblasting is applied to the surface of the mold made of aluminum or its equivalent material, and it is produced by passing the Teflon coating process for surface brightness.


| Dimensions | Tube Length | 80 cm |
| :---: | :--- | :--- |
|  | Tube Diameter | 87 cm |
|  | Minimum Weight | 19 kg |
|  | Raw materials | LLDPE |

## 100 Cm Tube

- The 100 cm tubes forming the tube slides are manufactured as a single piece from self-colored polyethylene plastic material, LLDPE (Linear Low Density Polyetylene) rotation molding method.
- Installation of the product is provided by screwing method.
- In order for the product surface to be smooth; Sandblasting is applied to the surface of the mold made of aluminum or its equivalent material, and it is produced by passing the Teflon coating process for surface brightness.


| Dimensions | Tube Length | 100 cm |
| :---: | :--- | :--- |
|  | Tube Diameter | 87 cm |
| Features | Minimum Weight | 19 kg |
|  | Raw materials | LLDPE |

## Tube Output

- The tube outlet forming the tube slides is manufactured as a single piece by rotation molding method from self-colored polyethylene plastic material, LLDPE (Linear Low Density Polyetylene) so that the child can come out of the play element safely.
- Installation of the product is provided by screwing method.
- In order for the product surface to be smooth; Sandblasting is applied to the surface of the mold made of aluminum or its equivalent material, and it is produced by passing the Teflon coating process for surface brightness.


| Dimensions | Tube Output Length | 160 cm |
| :---: | :--- | :--- |
|  | Tube Outlet Diameter | 86 cm |
| Features | Minimum Weight | 25 kg |
|  | Raw materials | LLDPE |

## Mushroom Roof

- The roof of the Mushroom is manufactured from polyethylene plastic material (LLDPE Linear Low Density Polyethylene) with a minimum height of 165 cm by rotation molding method, in 4 pieces with self-color.
- In accordance with TS EN 1176-1, when measuring on the platform, the height between the platform and the roof is at least 1800 mm .
- The car roof must be directly connected to the main construction.
- No connecting element is used in between.


| Dimensions | Diameter | $Ø 203$ |
| :---: | :--- | :--- |
|  | Min. Mushroom Roof Height | 165 cm |
| Features | Min. Mushroom Roof Weight | 50 kg |
|  | Raw material | LLDPE |

## Palm Figure

- The palm figure is used to add visuality to playgroups.
- It is produced from polyethylene material suitable for indoor and outdoor use in accordance with 114 mm pipe.
- It is resistant to UV lights and is designed not to harm the user.
- The palm figure weighs 8 kg .



## Bugs Bunny Figure

- The Bugs Bunny figure is used to add visuality to playgroups.
- It is produced from polyethylene material suitable for indoor and outdoor use in accordance with 114 mm pipe.
- It is resistant to UV lights and is designed not to harm the user.
- The palm figure weighs 8 kg .



## Ø 114 Hat Plug

- The cap plug is used to close open-ended pipes in children's playgroups, seesaws, swings, and other products.
- The cap plug is manufactured from polyethylene material for indoor and outdoor use.
- The product is resistant to UV lights.
- Its design is oval in a way that does not harm the user.
- It grasps the pipe with its 114 mm double-walled inlet and is easy to install.



## Ø 114 Anchor Cover

- Anchor caps measuring 114 mm are used to cover open-ended pipes in children'splaygrounds, seesaws, swings, and other products.
- Anchor caps are produced from polythene plastic material for indoor and outdoor use.
- It is resistant to UV lights and is designed not to harm the user.
- It is manufactured as double-walled and assembled with a screwing system.



## Screw Concealment

- Screw hides are used in all playgroups to prevent possible accidents and injuries.
- Screw hides; It provides an aesthetic appearance to playgroups and parking elements byallowing mounting elements such as screws and nuts to be hidden.
- Screw closures are produced from polythene plastic material by injection method, suitablefor indoor and outdoor use.
- It is resistant to UV lights and is designed not to harm the user.



## Connectors

## Ø 114 Plastic Clamps

- Plastic clamps, board on the playgroup, slide entrance, railings, etc. It enables the elementsto be mounted on the carrier system with a diameter of 114 mm .
- Clamps are manufactured from fibrous polyamide raw material by injection method.
- The clamp is designed in accordance with the inner diameter 114 mm pipe.
- It does not rotate on the pipe surface when tightened.
- After the clamp is connected, there are no protrusions or sharp corners that may cause injuryin any part of the clamp.
- It can be produced in the desired color.



## Ø114 Perpendicular Mouth

- Upright mouth, curved mouth, and platform wedge apparatus are used in the assembly ofvarious playgrounds and sports equipment.
- It is produced from polyethylene material suitable for 114 mm pipe, suitable for indoor andoutdoor use.
- The product is resistant to UV lights.
- Its design is in a structure that will not harm the user.
- It can be produced in desired colors.



## Bolts, Nuts and Washers

- The fasteners (bolts, washers, and nuts) used in-game systems are produced as GeometB321 Plus or galvanized coating to protect them against corrosion.
- There are no nut and bolt protrusions anywhere in the playset.
- Except for the camber head nut within the playgroup, all nuts are produced with fiber.


